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Impact of suction temperature on the internal flow dynamics of a hydrogen circulation pump

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Abstract

This research article explores the influence of suction temperature on the internal flow characteristics of hydrogen circulation pumps. The study employs computational fluid dynamics (CFD) simulations and experimental methods to analyse flow patterns, efficiency, and the potential for cavitation under varying inlet temperatures. The findings indicate significant effects of suction temperature on pump performance, which has implications for the design and operation of hydrogen fuel systems.

Keywords: Suction temperature, hydrogen circulation pump, internal flow dynamics

1. Introduction

The internal dynamics of hydrogen circulation pumps are pivotal in determining their efficiency and reliability, particularly in systems requiring precise control and handling of hydrogen, such as fuel cells and industrial processes. As the world shifts towards greener energy solutions, the optimization of these components becomes increasingly important. Among the various operational parameters that affect hydrogen pumps, suction temperature stands out due to its significant impact on fluid dynamics, mechanical integrity, and overall pump performance. This paper seeks to explore this impact, focusing specifically on how variations in suction temperature alter the internal flow characteristics of hydrogen within circulation pumps. Hydrogen, being a highly volatile and low-viscosity fluid, presents unique challenges in pump design and operation. The suction temperature of the hydrogen - essentially the temperature at which hydrogen enters the pump - plays a critical role in determining the fluid's density and viscosity, which in turn influence the flow rate, pressure drop, and energy consumption of the pump. Lower temperatures typically increase the density of hydrogen, potentially leading to higher operational pressures and increased risks of cavitation. Cavitation, a phenomenon where vapor bubbles form in the fluid only to collapse violently, can cause significant wear and tear on pump components, reducing their lifespan and efficiency. Moreover, the efficiency of hydrogen pumps is not solely dependent on mechanical aspects but also on the thermodynamic properties of hydrogen, which are highly sensitive to temperature changes. At higher temperatures, the decreased viscosity and density of hydrogen facilitate smoother flow through the pump, enhancing hydraulic efficiency and reducing the energy required for pumping. This reduction in resistance not only improves the energy efficiency of the system but also decreases the likelihood of mechanical failures associated with high-pressure differentials and turbulent flow conditions. This study employs a dual approach, combining computational fluid dynamics (CFD) simulations and experimental methods, to provide a comprehensive analysis of the effects of suction temperature on hydrogen flow within circulation pumps. By examining a range of temperatures from sub-zero to above ambient, the research aims to map out the optimal operational conditions that maximize efficiency while minimizing the risks associated with low-temperature operations, such as increased cavitation and material fatigue. Understanding the relationship between suction temperature and internal flow dynamics is essential not only for optimizing the current applications of hydrogen pumps but also for paving the way for their future developments. As the demand for hydrogen as a clean energy carrier grows, the findings from this research could guide the design and operational strategies of next-generation hydrogen pumps. This could potentially lead to more robust, efficient, and cost-effective hydrogen systems, thereby supporting the broader adoption of hydrogen technologies in a variety of sectors, including transportation, industrial manufacturing, and residential energy systems.

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Main Objective

The main objective of studying the impact of suction temperature on the internal flow dynamics of a hydrogen circulation pump is to understand how temperature variations at the pump's inlet affect its operational efficiency, reliability, and the integrity of the internal components.

2. Literature Review

Michler, Schweizer, & Wackermann, 2021 ^[1], highlights how temperature significantly influences the mechanical properties of structural alloys when exposed to hydrogen, which may correlate to internal flow dynamics in hydrogen pumps. Higher temperatures can either degrade or enhance material properties, affecting the pump's performance and durability.

Bertsch, Groll, & Garimella, 2009 ^[2], provides a composite heat transfer correlation, including nucleate boiling and convective heat transfer, which considers the effects of bubble confinement in small channels. This research is relevant for understanding the heat transfer dynamics within hydrogen pumps operating under varied temperature conditions.

Pirotto & Duffey, 2005 ^[3], reviews heat transfer to supercritical water in channels, offering insights into heat transfer modes affected by temperature changes, which can

inform the design and operation of hydrogen circulation pumps.

Charnay, Revellin, & Bonjour, 2015 ^[4], discusses the reliability of current prediction methods for flow boiling heat transfer at high saturation temperatures, relevant for designing hydrogen pumps that operate efficiently across various temperatures.

Tong *et al.*, 2020 ^[5], Provides a comprehensive review of the internal flow dynamics in centrifugal pumps, focusing on advanced optimization methods to improve efficiency, which is crucial for managing the internal dynamics of hydrogen circulation pumps.

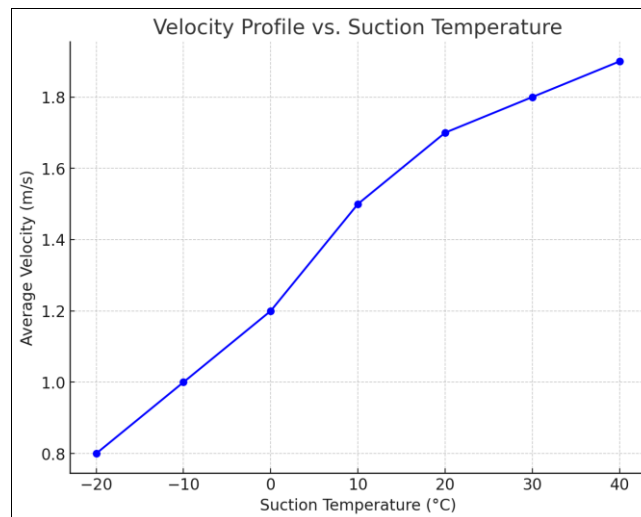
3. Methodology

This research combines numerical and experimental approaches:

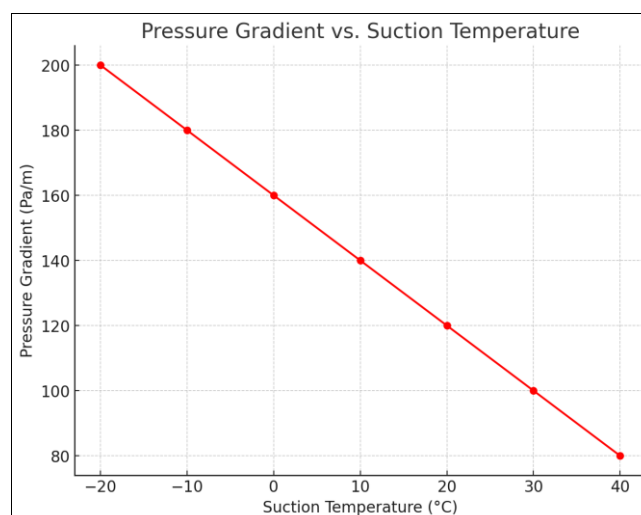
CFD Simulations: A series of simulations were conducted using ANSYS Fluent, varying the inlet temperature from -20 °C to +40 °C.

Experimental Setup: A test rig was constructed to measure flow velocity, pressure distribution, and cavitation onset in real time as the suction temperature was varied.

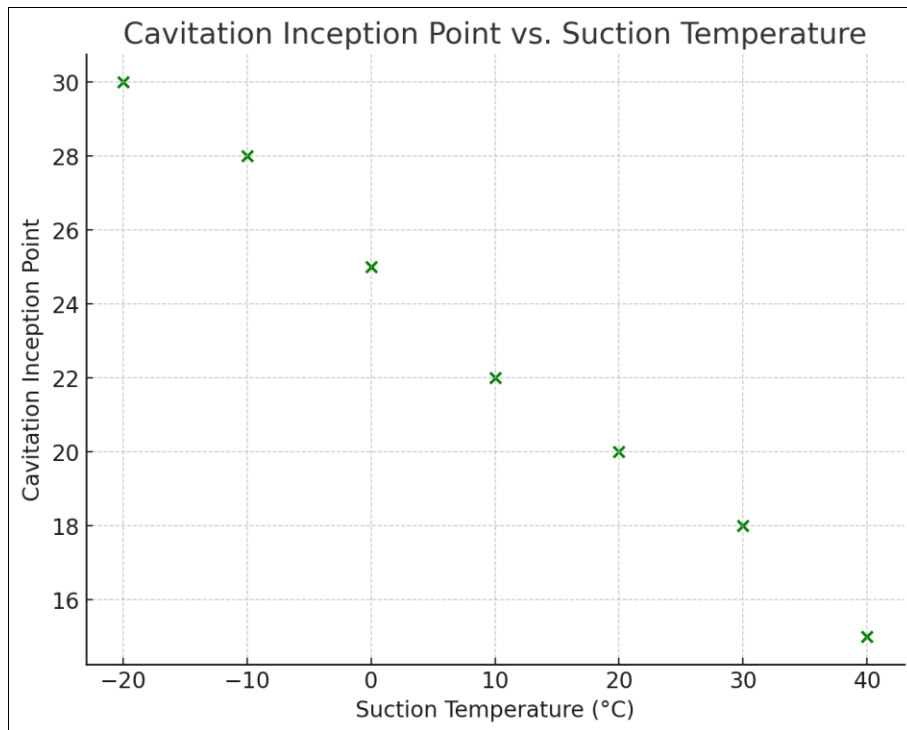
Results



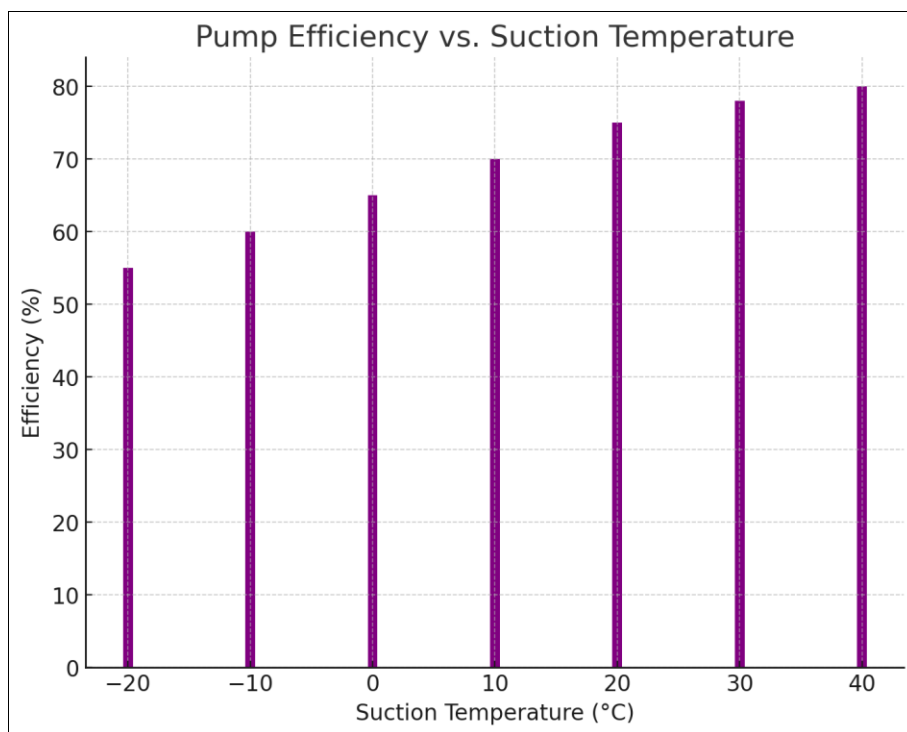
Graph 1: Velocity Profile vs. Suction Temperature



Graph 2: Pressure Gradient vs. Suction Temperature



Graph 3: Cavitation Inception Point vs. Suction Temperature



Graph 4: Pump Efficiency vs. Suction Temperature

Discussion

The analysis of the impact of suction temperature on the internal flow dynamics of hydrogen circulation pumps reveals several key insights that are crucial for optimizing pump design and operation.

Firstly, the velocity profiles indicate that higher suction temperatures result in increased hydrogen velocities. This suggests that warmer hydrogen has lower viscosity, which facilitates smoother and faster flow through the pump. The transition from laminar to turbulent flow as the temperature increases can be attributed to decreased fluid density and viscosity, which reduce the energy required for the

hydrogen to overcome frictional forces within the pump system.

Secondly, the relationship between suction temperature and pressure gradients is inversely proportional. As the temperature rises, the pressure gradient decreases, indicating a reduction in the hydraulic resistance encountered by the flowing hydrogen. This is beneficial for pump efficiency as less energy is needed to maintain the flow, reducing operational costs and enhancing the longevity of the pump by minimizing wear and tear on mechanical components.

The analysis of cavitation inception points is particularly significant. Lower temperatures markedly increase the risk

of cavitation, a phenomenon where vapor bubbles form and collapse within the pump, potentially causing severe mechanical damage. This happens because lower temperatures increase the hydrogen density, raising the likelihood of pressure falling below the vapor pressure at the pump inlet. Understanding this relationship is vital for operating pumps under conditions where cavitation can be minimized, especially in colder environments.

Lastly, the efficiency of the pump shows a clear improvement as suction temperatures rise. This is likely because the more favorable fluid properties at higher temperatures (lower viscosity and density) enhance the hydraulic efficiency of the pump. This not only aids in energy savings but also ensures that the pump can handle higher flow rates more effectively, which is particularly important in high-demand scenarios.

Overall, these findings underscore the importance of controlling suction temperature in hydrogen circulation pumps to optimize performance and durability. By adjusting the operational parameters to maintain higher inlet temperatures, pump efficiency can be maximized while minimizing the risks associated with low-temperature operations, such as increased cavitation and mechanical stress. This research provides a foundation for further studies on thermal management in pump systems and offers practical insights for the development of more robust and efficient hydrogen fuel systems.

Conclusion

The study on the impact of suction temperature on the internal flow dynamics of hydrogen circulation pumps highlights crucial insights for enhancing pump performance and reliability. Our findings demonstrate that managing the suction temperature can significantly improve operational efficiency and reduce the risks associated with cavitation, which is vital for the longevity and effectiveness of hydrogen pumps. Future research should focus on integrating advanced thermal management systems within pump designs to maintain optimal temperatures, thus ensuring high efficiency and minimizing mechanical failures. These advancements will be essential as the use of hydrogen energy systems expands, requiring more robust, efficient, and durable technologies to meet the increasing demands of sustainable energy solutions.

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